

Technical Data Sheet

**Alathon M6060**



High Density Polyethylene

**Product Description**

Alathon M6060 is a medium molecular weight high density homopolymer with extremely low gel content. This resin provides high stiffness and narrow molecular weight distribution for use in cast film applications. Typical applications for this resin are dry food packaging, overwrap and WVTR.

<b>Application</b>	Bags & Pouches; Barrier Film; Food Packaging Film; Lamination Film
<b>Market</b>	Flexible Packaging
<b>Processing Method</b>	Cast Film
<b>Attribute</b>	General Purpose; Good Abrasion Resistance; Good Organoleptic Properties; High Density; Low Gel

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
<b>Physical</b>					
Melt Flow Rate, (190 °C/2.16 kg)	6.0	g/10 min	6.0	g/10 min	ASTM D1238
Density, (23 °C)	0.960	g/cm <sup>3</sup>	0.960	g/cm <sup>3</sup>	ASTM D1505
<b>Film</b>					
Tensile Strength at Yield					
MD	3500	psi	24.1	MPa	ASTM D882
TD	3920	psi	27.0	MPa	ASTM D882
Tensile Elongation at Break					
MD	850	%	850	%	ASTM D882
TD	570	%	570	%	ASTM D882
Secant Modulus					
MD	110000	psi	760	MPa	ASTM D882
TD	130000	psi	895	MPa	ASTM D882